RICHMOND
CAMBRIDGE 100'S S.P. -370(PC)
CAMBRIDGE 100'S -4'S -372(PC)

Effective Date: April 3, 198

COPY

FILTER SPECIFICATION FOR: CAMBRIDGE 100'S S.P.
CAMBRIDGE 100'S -4'S

Filter Rod - 4 Up, 126mm Length

Plug Maker - KDF-2/AF-1

Tow - 2.5/48,000 #10; P.M. Material Code 05-240-A(EAST); 05-240-B(CEL)

Plasticizer - C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
8.01 gms/100 gms/100 126mm Rods

Plug Wrap - Schweitzer 260-MX2; 26.5mm x 4000m; P.M. Material Code 06-183-A

Glue Lines - Two

Type - Polymer 428-140-HV; P.M. Material Code 62-915-A
NATIONAL 72-1863; P.M. Material Code 61-405-A

Lap Adhesive - Fuller 3556; P.M. Material Code 60-492-A
Amsco 229; P.M. Material Code 62-912-A

Circumference - 24.45mm (Laser)

Resistance to Draw - 126mm Rod - 25.2 inches of water (TOTAL ENCAP)
31.5mm Plug- 6.3 inches of water (Undiluted)

Dry Weight -89.03 gms/100 126mm Rods

Dry Weight (W/GL) -89.58 gms/100 126mm Rods

Wet Weight (W/GL) -97.59 gms/100 126mm Rods

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Approved By: J S Crichton
Operations Services

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This supersedes specification dated November 18, 1980. Reason for change:
Dry Weight adjustment due to Plug Wrap Caliper.

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